



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE105-14181W1-7
Job Sheet 188702



Part No: RBE105-14181W1-7

Job Qty: 4 pcs

Part Name: Post



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBE105-14181W1 Rev.1 IPP Rev. A 18.12.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NLX 2500SY - 1	4 pcs	2/8/19	2/8/19	0.00	4.00	NLX 2500SY - 1		P
110	QC 2	4 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S153422

Part: RBE105-14181W1-7

Job No: 188702

Serial No/Batch: S153422

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

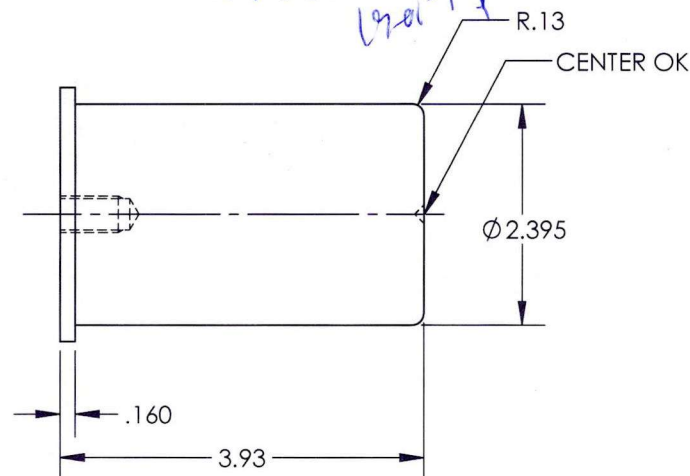
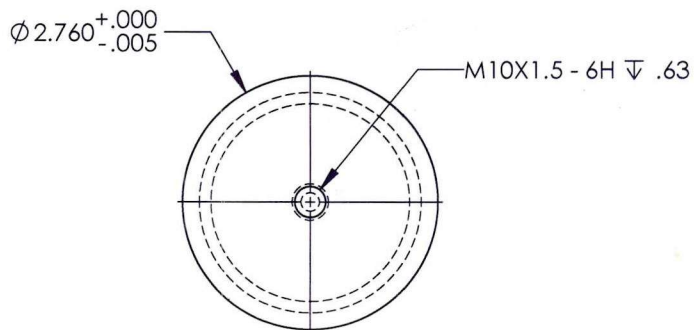
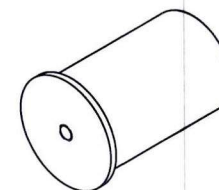
Date: 02/13/19

120	QC 8	4 pcs	2/8/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	D.e 19-02-19
					QC 8 - 9	
					QC 8 - 68	
130	Packaging 3-1 - Stock - B4B	4 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAG 21
					Packaging 3 - 5 - B4B	DAS 28
140	QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	DAG 21
Part Op 100 - 1-Machine as per folio FC 627 FOLIO REV: _____ DWG REV: _____ 2-Debur						FEB 20 2019
Descriptions: 130 - .						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MDELINR2750 3aw	M Delrin Round Bar, Black	1.2000 ft (.3 ea)	100-NLX 2500SY - 1	S150 G81		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-NLX 2500SY - 1	MDELINR2750 MDELINR3000 DAS 45 9-89 19-02-05	1	0	0		
Part Specifications						
Specifications could not be found.						

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

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WITHOUT NOTICE
WORK ORDER
NO. 188700 MCS
1901-14



(-7)

POST

DART AEROSPACE	
TITLE MOUNTING DEVICE	
DWG NO. RBE105-14181W1-7	REV 1
MAT'L PHENOLIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	EC145
APPROVED: GILBERT	
SCALE 1:2	DATE 12/24/2015 SHEET 5 OF 6